

NUCOR

CORPORATE OFFICE

Bar Mill Group – Darlington, SC; Norfolk, NE; Jewett, TX; Plymouth, UT; Auburn, NY; Birmingham, AL; Kankakee, IL; Jackson, MS; Seattle, WA; Marion, OH; Memphis, TN; Kingman, AZ

| 2011 Approximate Recycled Steel Content Of All Nucor Bar Mill Group Products ^(*) | | | | |
|---|------------------------|-----------------------------------|--------------------------------------|--|
| Facility | Total Scrap Steel Used | Total Alloys and Other Iron Units | Total Post-consumer Recycled Content | Total Pre-consumer/ Post-industrial Recycled Content |
| All | 97.7% | 2.3% | 81.1% | 16.6% |

The Nucor Bar Mill Group produces rebar, angles, flats, rounds and other miscellaneous shapes. The bar mill group uses recycled scrap steel for 97.7% of the feedstock.

Sheet Mill Group – Crawfordsville, IN; Hickman, AR; Huger, SC; Decatur, AL

| 2011 Approximate Recycled Steel Content Of Nucor Sheet Mill Group Products ^(*) | | | | |
|---|------------------------|-----------------------------------|--------------------------------------|--|
| Facility | Total Scrap Steel Used | Total Alloys and Other Iron Units | Total Post Consumer Recycled Content | Total Pre-consumer/ Post-industrial Recycled Content |
| Crawfordsville, IN | 83.9% | 16.1% | 69.6% | 14.3% |
| Nucor Castrip® Crawfordsville, IN | 94.0% | 6.0% | 78.4% | 16.0% |
| Hickman, AR | 73.7% | 26.3% | 61.1% | 12.5% |
| Berkeley, SC | 62.2% | 37.8% | 51.6% | 10.6% |
| Decatur, AL | 68.3% | 31.7% | 56.7% | 11.6% |

The Nucor Sheet Mill Group produces hot band, cold rolled, pickled and galvanized products. Nucor Sheet mills use varying amounts of recycled materials depending on metallurgical product demands and market conditions. The combined sheet mill total recycled content is approximately 72.0%.

Beam Group – Blytheville, AR; Huger, SC

| 2011 Approximate Recycled Steel Content of Beam Mill Products ^(*) | | | | |
|--|------------------------|-----------------------------------|--------------------------------------|--|
| Facility | Total Scrap Steel Used | Total Alloys and Other Iron Units | Total Post Consumer Recycled Content | Total Pre-consumer/ Post-industrial Recycled Content |
| Nucor Yamato Steel, Blytheville, AR and Nucor Castrip Arkansas, LLC | 99.2% | 0.8% | 82.3% | 16.9% |
| Nucor Berkeley, Huger, SC | 61.0% | 39.0% | 50.6% | 10.4% |

Nucor Beam mills produce narrow and wide flange structural beams. Nucor Yamato uses approximately 99.2% scrap steel for their feedstock. Nucor Castrip Arkansas, LLC uses steel melted at Nucor Yamato and products would be equivalent. Nucor Steel Berkeley uses a higher percentage of non-scrap iron due to metallurgical product demands for sheet steel produced using the same EAF's. The combined beam mill recycled content is approximately 80.1%.

Plate Group - Hertford County, NC; Tuscaloosa, AL

| 2011 Approximate Recycled Steel Content of Plate Mill Products ^(*) | | | | |
|---|------------------------|-----------------------------------|--------------------------------------|--|
| Facility | Total Scrap Steel Used | Total Alloys and Other Iron Units | Total Post Consumer Recycled Content | Total Pre-consumer/ Post-industrial Recycled Content |
| Hertford County, NC | 99.6% | 0.4% | 82.7% | 16.9% |
| Tuscaloosa, AL | 77.4% | 22.6% | 64.3% | 13.2% |

The Nucor Plate combined recycled content by weight is approximately 88.5 %.

^(*) Studies show that the recycled steel used for Nucor products consists of approximately 83% post-consumer scrap. The remaining 17% typically consists of pre-consumer scrap generated by manufacturing processes.